

Gardner
Denver

POSITIVE DISPLACEMENT BLOWER

Milling Solutions





Positive displacement blowers are an integral part of the milling industry. These blowers are most effective with high volumes at low vacuums and pressures.

Choosing the right blower is critical to **maximizing a mill's productivity** and return on investment (ROI)

Your systems are not all the same, why should your blower be?

Gardner Denver will make sure you are using the right blower for the job tailoring technologies to what is important to you. Millers have trusted Gardner Denver and its blowers to do the job decade after decade, with exceptional quality, selection and service before and after the sale.

It's all about...

the Milling Industry



Better Service

- Extensive distributor network
- Distributor network gives you local relationships, fast response and service
- Reliable and trusted distributors have factory-trained technicians
- Parts, lubricants and other operating supplies are available locally with training for operational personnel

Better Quality

- More than 75 years blower manufacturing experience
- Recognized as global industry leader
- Focus on quality of every blower that we make—we set the standard
- Our history, experience and reputation set us apart from the competition
- Purchase a quality product backed by extensive warranties

Better Selection

- More technology styles than anyone else in the industry
- Bi-lobe, Tri-lobe, Twisted Tri-lobe, and Helical Screw blowers
- Each technology provides unique solutions for your specific requirements
- We have the blower technology options to meet your exact needs

It's all about...

the Network

We're where you need us



It's all about...

the Sizing

QuickPik helps you customize
our products to meet your demands

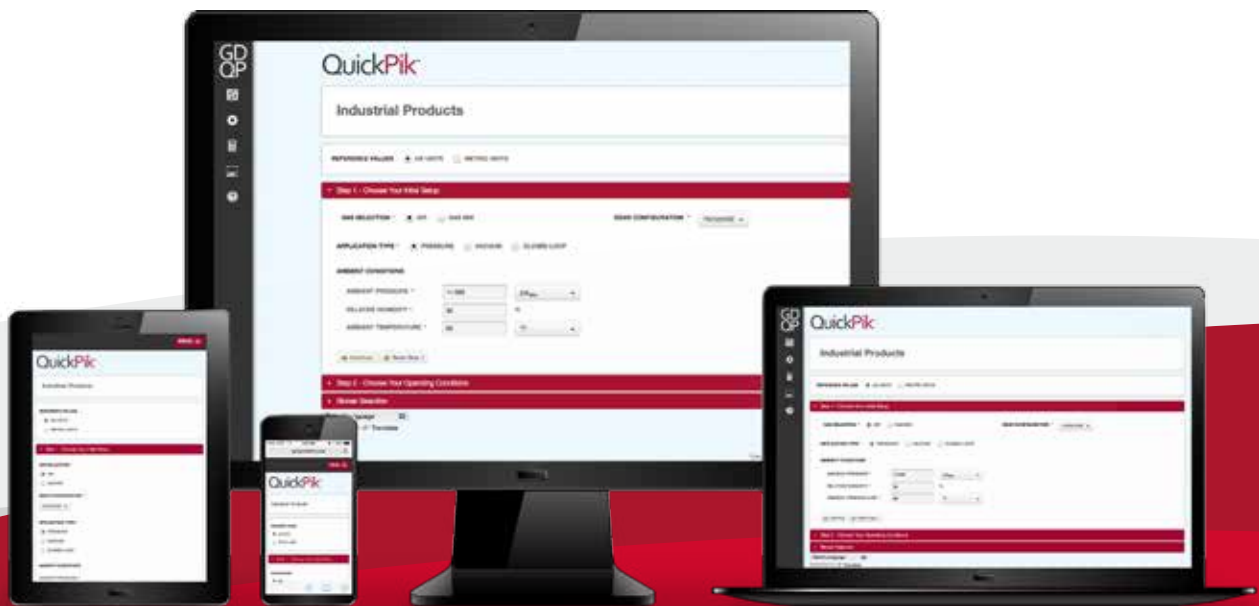
Try it now!
Scan the QR code or visit:

www.GDQuickPik.com



Sizing Made Simple

- Accessible information at your fingertips
- Compare & contrast blowers
- Fit technology to your exact needs
- Mobile-friendly design for your laptop, tablet & phone
- Will work off-line
- Set up and customize your profile
- Save selections for future reference



It's all about...

Saving Money



TOTAL COST OF BLOWER OWNERSHIP

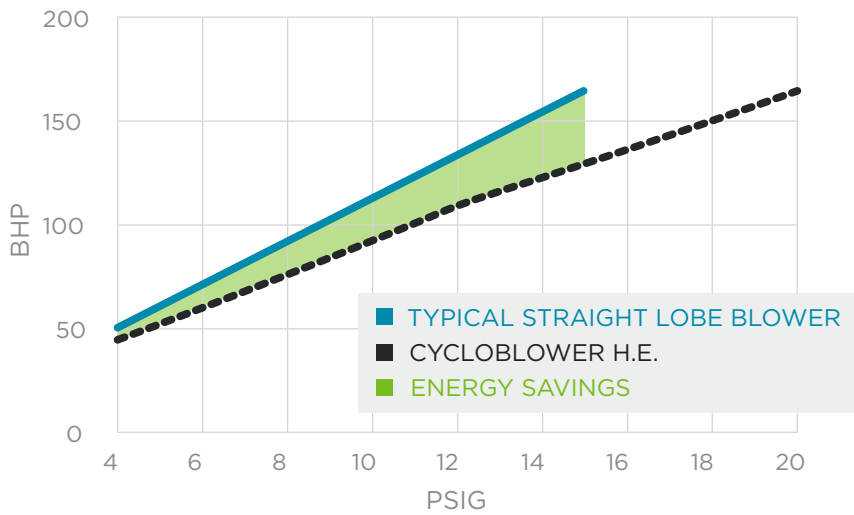
- Energy
 - Maintenance
 - Investment
- Energy consumption is typically the largest cost of ownership
 - Save BIG with best-in-class energy efficiency
 - Lower your bottom line, increase your profits

CYCLOBLOWER® H.E.

TECHNOLOGY	SPECIFICATIONS	
3 × 5 HELICAL SCREW	UP TO 2,650 CFM	■
	36 PSI	■
	22 InHg	■
<ul style="list-style-type: none">■ Game changing patented design■ Best-in-class energy efficiency■ Lower your bottom line, increase your profits■ Built with the best-of-the-best components■ Flexible options & installation		



BRAKE HORSEPOWER REQUIREMENT COMPARISON at 2000 CFM



Innovation Working for You!

In many comparable applications, the CycloBlower operates more efficiently than other straight-lobe blowers. By requiring less brake horsepower (BHP) energy operating cost can be realized and greatly reduced.

INVEST WISELY
REDUCE ENERGY

Save Money

CYCLOBLOWER H.E. VS. STRAIGHT LOBE

BLOWER TECHNOLOGY	BHP USED @ 15 PSI	ENERGY COST PER YEAR
Standard Straight Lobe	163	\$106,695
CycloBlower H.E.	129	\$84,604

*Calculations based on the cost of providing 2,000 cfm of air for 8760 hours (1 year of 24/7 operation) assuming motor drive efficiency of 90% and electricity cost of \$0.09/kWh.

\$22,090

ANNUAL SAVINGS






It's all about...

Performance

In many comparable applications, the CycloBlower **operates more efficiently** than straight-lobe blowers

CYCLOBLOWER®

TECHNOLOGY	SPECIFICATIONS	
2×4 HELICAL SCREW	UP TO	
	6,700 CFM	
	20 PSI	
	24 InHg	
<ul style="list-style-type: none">■ Increased efficiencies over straight lobe blowers■ Saving Energy = Saving Money■ Quiet, shock-free compression■ Built with the best-of-the-best components■ Ideal for continuous operation		



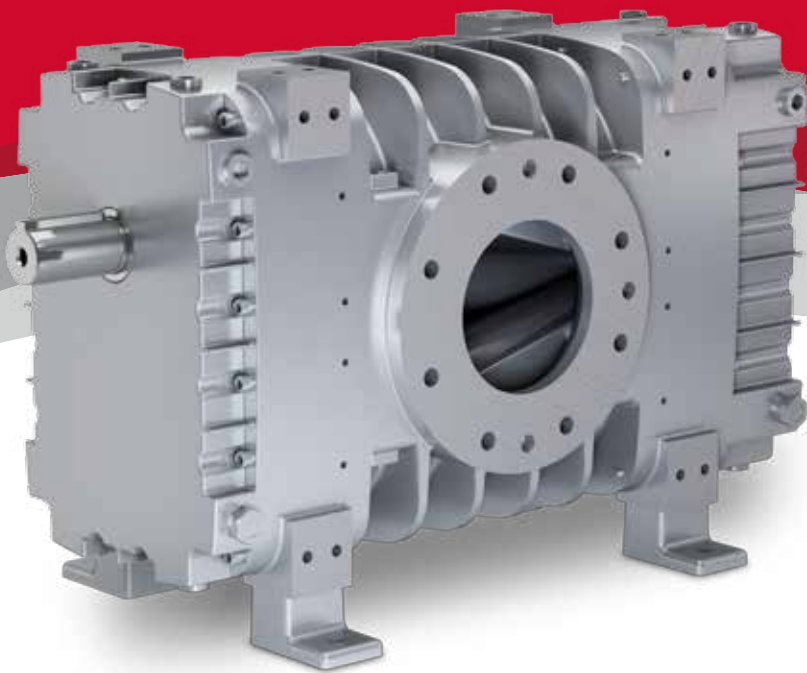
CycloBlower: Unique Screw Design

- Decades of proven results
- Efficient, shock-free compression
- Dependable quality
- High capacity
- Energy savings made possible by screw design
- Ideal for continuous operation
- Can be used for dense phase applications
- Clean air/gas delivery
- Installation flexibility
- Low cost installation



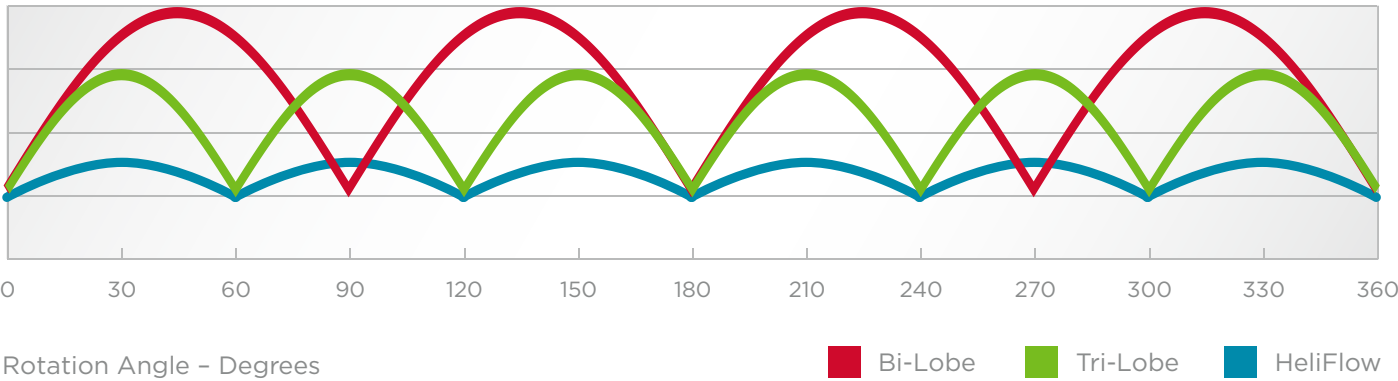
It's all about...

the Pulse



Protect your ears,
Protect your **WORKFORCE**

CHANGE IN PRESSURE PULSE



Lower Noise

Discharge pulsation is the chief contributor to high noise levels. HeliFlow provides the lowest pressure pulse in the lobe blower market. This reduces noise levels by 4-7 dBA over similar sized, straight-lobe blowers.

Reduced Pulsations

HeliFlow provides more consistent flow variation, reducing the potential for damage to downstream valves and instrumentation.

Higher Reliability

Discharge pressure pulsation causes axial thrust and higher variations in torque resulting in reduced bearing life. The HeliFlow smooth pulse operation extends the life of the blower.

BACKED BY A
2 YEAR
WARRANTY

From date of initial use or
30 months from date of shipment

HELIFLOW®

TECHNOLOGY	SPECIFICATIONS	
TWISTED TRI-LOBE	UP TO	
	3,200 CFM	
	15 PSI	
	16 InHg	
<ul style="list-style-type: none">■ Significant noise reduction over straight lobe technologies■ Lowest pressure pulses in lobe blower market■ Quiet, shock-free compression■ Reduced Pulsations = Quieter Operation■ Protect your employees hearing and improve safety■ Increased efficiencies		

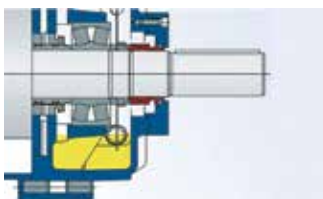
It's all about...

the RBS Series

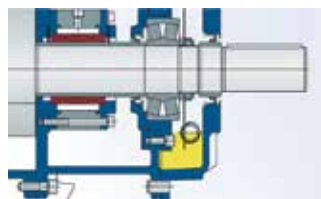
Available in 29 Sizes

Options

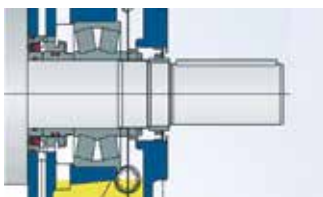
- Stainless Steel Options
- High Vacuum Options
- Force Feed Lubrication
- Pre-Package Availability
- Special Seal Options



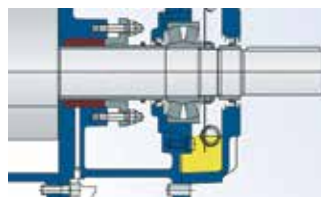
Single Mechanical Seal



Double Mechanical Seal




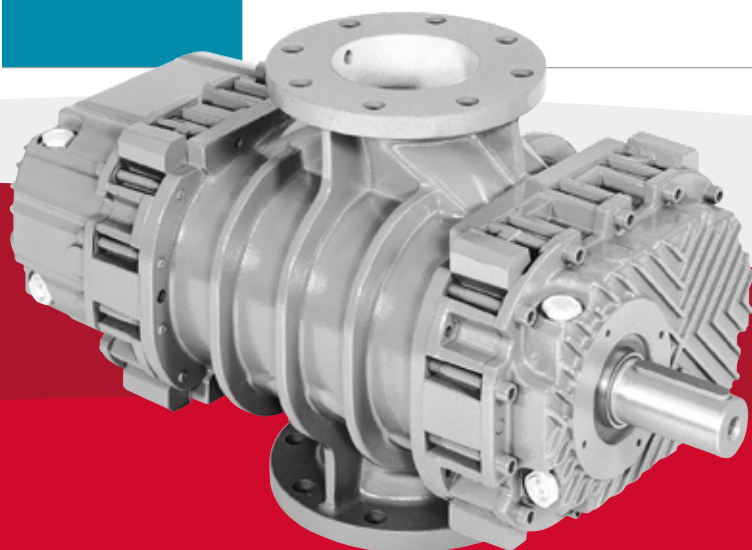
Lip Seal



Gland Seal

RBS SERIES

TECHNOLOGY	SPECIFICATIONS	
STRAIGHT TRI-LOBE	UP TO	
	14,570	CFM
	15	PSI
	15	InHg
		
<ul style="list-style-type: none">■ Solid Tri-Lobe rotors offer quiet, efficient operation■ Robust design for reliability■ Flexible mounting options for easy drop in replacement■ Dual splash lubrication■ 100,000 hour bearing life■ Increased efficiencies		



Design Advantages

Dual Splash Lubrication

Reliable dual splash lubrication on both the drive and gear ends for longer product life.

Helical Gears

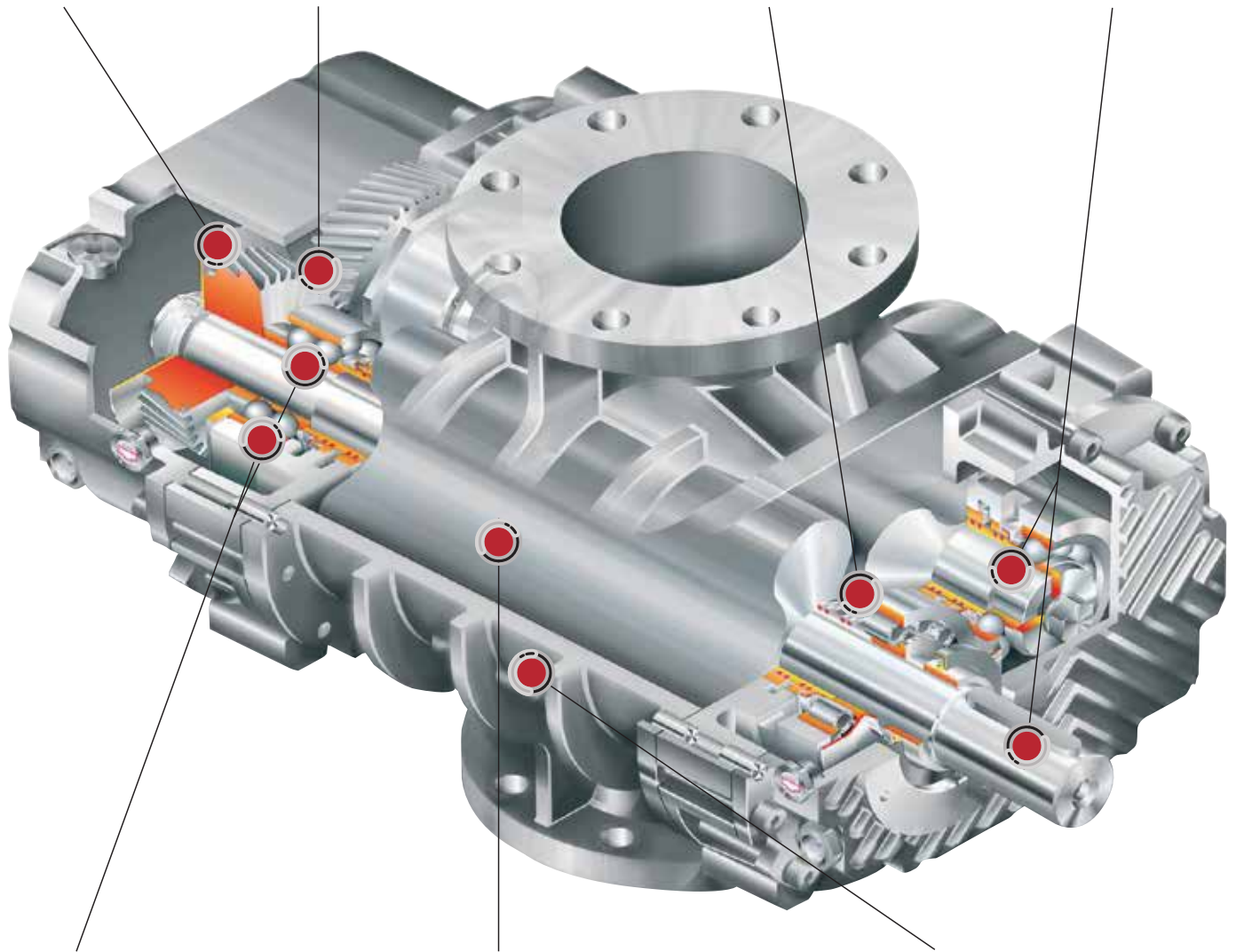
Helical timing gears for smooth and quiet operation at all speeds.

Leak Free Operation

Piston rings and flinger maximize seal life in continuous severe duty applications.

Durable Shafts

High strength shafts that allow higher operating pressures and rotation speeds.



Long Life Bearings

Reinforced roller bearings are calculated for a lifespan of 100,000 hours under the most severe operating conditions.

Three-Lobe Rotors

Involute Three-Lobe Rotors offer the highest performances and efficiencies.

Single Piece Cylinder

High strength impeller case is heavily ribbed and machined from a single piece of cast iron to retain internal clearances and improve heat dissipation.



It's all about...

Toughness




Designed for Dusty, Abrasive Environments

- Single piece, high-strength rotor casting
- Oversized bearings
- Dual-splash lubrication
- Advanced oil and air seals
- ISO 9001 quality certified

Built for YOU, built to LAST



DUROFLOW

TECHNOLOGY	SPECIFICATIONS	
BI-LOBE DuroFlow®	UP TO	
	4,300 CFM	
	15 PSI	
	16 InHg	
<ul style="list-style-type: none">■ Designed for dusty, abrasive environments■ Solid rotor design prevents build up■ Dual splash lubrication for longer product life■ Leak free operation		



It's all about...

Cool Air



Sutorbilt 8000 Series



Sutorbilt 4500 Series

Our blowers are designed to **run cooler & protect** your product



Sutorbilt Legend Series

Hot Air Spoils Product

- Sutorbilt
 - Coolest in its class
 - Dual-splash lubrication, air gap, separate sump, cylinder

For over 75 years, the Sutorbilt family of positive displacement blowers and vacuum pumps have been synonymous with quality and reliability. The Sutorbilt line is at the heart of an ever-expanding variety of air solutions working every minute of every day around the globe.



SUTORBILT SERIES

TECHNOLOGY	SPECIFICATIONS	
BI-LOBE Sutorbilt®	UP TO 26,000 CFM	
	15 PSI	
	24 InHg	
		<ul style="list-style-type: none"> ■ The most versatile blower available ■ Over 240 configuration options ■ Grease or dual splash lubrication ■ Quiet series option

It's all about...

the COMPLETE PACKAGE

Gardner Denver has more blower technology styles than anyone else

We can help you customize your system to meet your needs. More technology styles provides tailored options for you.

- Smart Design
- Easy Maintenance
- Compact Installation
- Quiet Operation
- Enclosed or Unenclosed Available



IQ-RB

SIMPLE

Straight Tri-Lobe
Pressure to 15 PSI
Vacuum to 15 inHg
5,500 Max CFM
3-500 HP
Fixed Speed
Mechanical Gauges



IQ

SMART

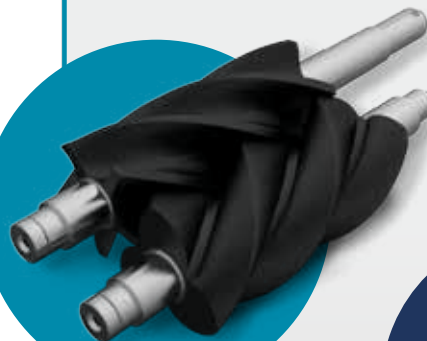
Twisted Tri-Lobe
Pressure to 15 PSI
Vacuum to 17 inHg
1,500 max CFM
7.5-100 HP
Fixed Speed or VFD
AirSmart Controller



IQ-HE

EFFICIENT

3 × 5 Helical Screw
Pressure to 36 PSI
5,625 Max CFM
7.5-500 HP
Fixed Speed
AirSmart Controller



Patented
Rotor Profile
High Efficiency
up to 36 PSI



The leader in every market we serve
by continuously improving all business processes
with a focus on innovation and velocity

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