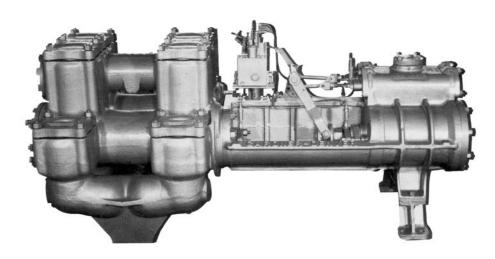


DFS (FY-FS) HIGH PRESSURE DUPLEX STEAM PUMP Air • Steam • Gas Driven



SPECIFICATIONS:

No. of Pistons: 2 Stroke Length: 10" Pump Weight: 4,350 lbs. (1,973 kg) Fluid Cylinder Connections Suction: 6" Discharge: 4"

VALVE POT TYPE DUPLEX STEAM PUMPS

With Piston Type Steam Valves - One-Piece Alloy Cast Iron Fluid End

DFS (FY-FS) SIZES AND RATINGS																			
SIZE					- End	Max	Stoom	Fluid End		Max Fluid		*DISPLACEMENT							
Diameter		Diam	neter	Length		Steam End Suitable		Max Steam Pressure for				Pressure with				30 RPM		60 RPM	
of Steam		of Fluid		of		for Max		Max Fluid Pressure		Maximum Pressure		Max Steam			Liters	Gallons	Liters	Gallons	Liters
Cylinders		Cylinders		Stroke		Pressure													
						lbs/	kg/	lbs/	kg/	lbs/	kg/	lbs/	kg/	per	per	per	per	per	per
in	mm	in	mm	in	mm	in2	cm2	in2	cm2	in2	cm2	in2	cm2	Rev.	Rev.	Min.	Min.	Min.	Min.
		7.5	191					400	28.1			500	35.2	7.497	28.4	225	852	450	1703
		7.25	184					400	28.1			530	37.3	6.987	26.5	210	795	419	1586
		7	178					400	28.1	Test		570	40.1	6.511	24.6	195	738	391	1480
10	254	6.5	165	10	254	400	28.1	390	27.4	Pressure	91.4	650	45.7	5.593	21.2	168	636	336	1272
		6	152					335	23.6	1300 psi		650	45.7	4.743	18.0	142	538	235	1079
		5.5	140					280	19.7			650	45.7	3.961	15.0	119	450	238	902
		5	127					235	16.6			650	45.7	3.247	12.3	97.4	369	195	738

Cylinder liners and pistons interchangeable in sizes listed in each group.

Specifications subject to change without notice.

* Theoretical displacement with rods deducted (no slippage considered). Stalling pressures are approximately 50% in excess of maximum fluid pressures.



DFS (FY-FS) High Pressure Duplex Steam Pump Air • Steam • Gas Driven

STANDARD EQUIPMENT

- Rods and pistons.
- Liners and valves.
- Wood skids.
- All necessary drain cocks and plugs.

OPTIONAL EQUIPMENT

- Lubricator
- Fluid liner pullers
- Valve seat pullers
- Surge chamber
- Steel skid
- Stainless steel valves

MODEL DESIGNATIONS						
MODEL	FY-FS					
Mud Service Fitted	DFSA					
Grout & Cement Service	DFSD					
Oil Service	DFSG					
General Service	DFSR					
Bronze Fitted (Water Svc)	DFSK					
Stroke	10"					
Liner Size						
Maximum	7.5"					
Minimum	5"					
Fluid End Type	Cast Iron Two Piece					

MATERIAL SPECIFICATIONS

COMPONENT	STANDARD FITTED	MUD, GROUT & CEMENT FITTED	OIL SERVICE FITTED	BOILER FEED or WATER SERVICE
Cylinder	Cast Iron	Cast Iron	Cast Iron	Cast Iron
Liners	Hardened Steel	Hardened Steel	Hardened Steel	Bronze
Suction Manifold	Cast Iron	Cast Iron	Cast Iron	Cast Iron
Discharge Manifold	Cast Iron	Cast Iron	Cast Iron	Cast Iron
Packing	Braided Polymer	Molded Convex	Braided Polymer	Braided Polymer
Piston	Iron Follower Type	Steel Insert Type	Iron Solid Type	Bronze Follower Type
Piston Rod	Hardened Steel	Hardened Steel	Hardened Steel	Bronze
Stuffing Box	Cast Iron	Cast Iron	Cast Iron	Cast Iron
Valve	Steel Center Guided	Steel (Gravel) Wing Guided	Steel Center Guided	Bronze Wing Guided
Valve Seats	Steel	Steel	Steel	Bronze

STEAM END							
COMPONENT	MATERIAL						
Cylinder	Cast Iron						
Piston	Cast Iron						
Packing	Braided Polymer						
CONNECTIONS							
Inlet	2"						
Exhaust	2 ½"						

*Materials listed are furnished as standard equipment. Alternate materials available upon request.





For additional information contact your local representative or

Gardner Denver Pump Division,

1800 Gardner Expressway, Quincy, Illinois 62301 Customer Service Department Telephone: (800) 682-9868 FAX: (217) 224-7814

Sales and Service in all major cities.